

STRUB Vulcan Estamp CF 7300

Chlorine free punching fluid



Art.-No. 30398

Description

Very low viscosity, chlorine-free punching fluid based on a hydrocarbon solvent with synthetic polar high-pressure additives.

Application

For the production of perforated sheets.

For steel, aluminum, brass and copper at approx. 1 to 3 mm sheet thickness and for hole sizes from 1 to 2 mm.

Features and advantages

- oxidation stable
- mild odor
- good compatibility with non-ferrous metals
- free from chlorine, PCB, aromatics, heavy metals, amines and acids

Technical data

Color		waterbright
Density at 20°C	g/ml	0.790
Viscosity at 40°C	mm ² /s	1.5
Flash point	°C	61
Copper corrosion, ASTM D130	3h (100°C)	1a

Transport

ADR/SDR No dangerous goods

Disposal

LVA VeVA / EAK: 12 01 07

Note

The general regulations of industrial hygiene when handling metalworking fluids must be observed.

Levies 97 % VOC obligatory

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