

# STRUB Vulcolap - Serie

Honing oil and deep hole drilling oils

## Description

Bright, highly additivated, polar acting honing lapping and cutting oils. Enable excellent surface finishes. STRUB Vulcolap is free of chlorine, PCB's, PCA's, PCT's etc.

## Application

Low to medium viscosity special oils for honing and lapping (e.g. Sunnen machines), of tough-hard materials. Among other things, they are also excellently suited for high metal removal rates, as is the case with honing with diamond stones or deep hole drilling. STRUB Vulcolap 30 especially for cast iron.

## Technical data

STRUB Vulcolap		7	9	10	20	30
Art. No.		31812	30087	30421	31974	30212
Density at 20°C	g/ml	0.836	0.865	0.870	0.880	0.910
Viscosity at 40°C	mm <sup>2</sup> /s	7.0	8.0	9.5	20	29
Flash point	°C	154	135	130	170	190
Copper corrosion		n.b.	n.b.	1b	n.b.	n.b.

## Transport

ADR/SDR No dangerous goods

## Disposal

LVA VeVA / EAK: 12 01 07

## Note

General work hygiene when handling metalworking fluids must be observed. Our application engineers will be pleased to recommend the optimum viscosity, depending on the machining operation.

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