

STRUB Vulcodraw 1600

Synthetic drawing metalworking fluid

Art.-No. 33823

Description

Water-immiscible, highly viscous all-round machining oil. Excellent against seizing and tool breakage.

Application

Stainless steels, titanium, titanium alloys, high-alloy steels and steel in the following areas: drawing, forming, tapping, thread cutting, punching and stamping.

Technical data

Color	visual	Yellowish
Viscosity at 40°C	~1500 mm ² /s - 1700mm /s ²	ISO 3104
Density at 20°C	~1.24 gr/cm ³	DIN51757
Flash point	>222°C	ISO2592 (COC)
Chlorine content	~49%	
Mineral oil content	0%	
Zinc content	0%	
Total sulfur	0%	
CU corrosion	1a (3h at 60°C)	ISO 2160

Transportation

ADR/SDR Class 9 / M6 / III, UN 3082
 WGK: 2

Waste disposal

LVA VeVA / EAK: 12 01 06

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