

STRUB Vulcan Draw CF 520

Chlorine-free high-performance drawing and forming oil

Art.-No. 31860

Description

STRUB Vulcan Draw CF 520 is a special lubricant for deep drawing and forming. The synergistically acting additives and excellent lubricating properties allow its use even in difficult forming operations and high-alloy materials. Due to its special properties STRUB Vulcan Draw CF 520 is an alternative to products containing chlorine.

Application

STRUB Vulcan Draw CF 520 is a special lubricant used for deep drawing and forming of steel profiles, sheet metal, stamped and bent parts. The product has been specially developed for medium to high-alloy, acid-resistant steels and aluminum alloys.

The cleaning of the machined workpieces can be done with alkaline-aqueous cleaners as well as with solvents.

Features and advantages

- low evaporation tendency
- excellent lubrication and wear protection properties
- improved surface and cut quality
- good corrosion protection also for non-ferrous metals

Technical data

| Features | Norm | Unit | Value |
|------------------------|-------------|--------------------|-------|
| Color | ISO 2049 | - | brown |
| Density at 20°C | DIN 51757-1 | g/cm ³ | 0.981 |
| Kin. Viscosity at 40°C | ISO 310 | mm ² /s | 520 |

Transport

ADR/SDR No dangerous goods

Disposal

LVA VeVA / EAK: 12 01 07

Note

The product is free from chlorine compounds, heavy metals, PCB's, PCT's and PCA's.

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